

# AM/NS Calvert



## About AM/NS Calvert: 2019 data

AM/NS Calvert is a 50/50 joint venture between ArcelorMittal and Nippon Steel Corp. (NSC). The steel processing plant is located in Calvert, Alabama, about 35 miles north of Mobile. Purchased by ArcelorMittal and NSC in 2014, the plant has served the North American market since 2010 with the capacity to produce 5.3 million tons of flat-rolled carbon steel products annually. AM/NS Calvert is recognized as one of the most advanced steel finishing facilities in the world and is highly complementary to ArcelorMittal's existing portfolio of world-class assets. The facility includes a river terminal, hot strip mill, cold rolling mill, three hot dip galvanizing lines, rail yard and supporting infrastructure.

The facility serves the automotive, construction, pipe and tube, service center, and appliance/HVAC industries with an impressive portfolio of steel grades for high-value applications including hot rolled-bands, hot-rolled pickled and oiled, cold-rolled, and advanced coated products. AM/NS Calvert also helps ArcelorMittal meet increasing OEM demands for advanced high strength steels that are needed to produce lighter weight, more fuel efficient vehicles.



## AM/NS Calvert

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| <b>Plant leadership</b>                | Jorge Luiz Ribeiro de Oliveira  |
| <b>Employees</b>                       | 1,604   |
| <b>Acreage</b>                         | 2,373   |
| <b>Site founded</b>                    | 2010  |
| <b>Products</b>                        | Hot-rolled sheet, hot-rolled pickled and oiled, cold-rolled sheet, advanced coated products                                     |
| <b>Markets served</b>                  | Appliance/HVAC, automotive, construction, distribution, pipe and tube   |
| <b>Principal production facilities</b> | Hot strip mill, cold rolling mill, three hot dip galvanizing lines, one continuous annealing line                               |
| <b>Certifications</b>                  | IATF 16949 Certificate, ISO 9001 Certificate, ISO 14001 Certificate, ISO 17025, A2LA Accredited Certificate and Scope (3475.01) |

## About ArcelorMittal

ArcelorMittal is the world's leading steel and mining company. In 2019, ArcelorMittal globally had sales of \$70.6 billion, steel shipments of 84.5 million net tons and crude steel production of 89.8 million net tons. ArcelorMittal employs nearly 191,000 people and has an industrial footprint in 19 countries on four continents.

In the United States, ArcelorMittal employs more than 18,000 at 25 operations, with an additional 1,500 employees in research and development, corporate offices and sales centers. In 2019, ArcelorMittal USA produced approximately 14.2 million net tons of raw steel used to create flat, long, tubular and tailored blank steel products serving the automotive, construction, pipe and tube, appliance, container and machinery markets.

## Sustainability and corporate responsibility highlights

Our sustainability and corporate responsibility approach is driven by **10 sustainability outcomes** that we believe are essential not only for the long-term future of our business and our ability to deliver value for all stakeholders, but also for the role that steel has to play in creating high-quality, sustainable lifestyles for people all over the world. Highlights of five of these 10 outcomes, of which AM/NS Calvert plays an important role, include:

- **Safe, healthy, quality working lives for all of our people:** The lost time injury (LTI) frequency rate in the U.S. in 2019 was .92 per million worker hours.
- **Efficient use of resources and high recycling rates:** 31.5% percent of each ton of steel produced at ArcelorMittal USA is from recycled scrap steel.
- **Responsible energy user that helps create a lower carbon future:** 27 energy projects resulted in \$19.8 million in energy savings in 2019, the equivalent of powering 14,400 homes for a year.
- **Products that accelerate a more sustainable lifestyle:** ArcelorMittal invested \$301 million toward global research and development efforts.
- **Active and welcomed member of the community:** Annually, we make significant investments in nonprofit organizations in the areas of STEM education, the environment, and health and safety. The communities where we operate are far more than just the physical locations of our facilities. These communities are made up of our neighbors and key stakeholders. They are also the places where our employees choose to live and raise their families, and where our future workforce is educated and trained. It is important to us to be both an active and a welcomed member of our communities.

## An example of sustainability at AM/NS Calvert

AM/NS Calvert recognizes the importance of the Mobile area watersheds and the need to raise awareness about the role they play in the health of our local rivers, deltas and bays. To support this effort, AM/NS Calvert has provided several substantial grants to Mobile Baykeeper to fund their creation of the Strategic Watershed Awareness and Monitoring Program (SWAMP). With this support, Mobile Baykeeper was not only able to develop the program, but brought it to over 4,000 individuals throughout Mobile and Baldwin Counties, including 61 students from Citronelle and Leflore High Schools who have been trained as water monitors. Now more than 20 of these students are monitoring water chemistry monthly on our local waterways.



In addition, in 2019 AM/NS Calvert achieved Wildlife Habitat Council's Conservation Certification, demonstrating a commitment to environmental stewardship. WHC's certification program is the only voluntary sustainability standard designed for habitat enhancement and conservation education activities on corporate lands. AM/NS Calvert is the fourth site managed by ArcelorMittal to receive a conservation certification by the Wildlife Habitat Council.

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## Corporate Responsibility

AM/NS Calvert's corporate responsibility efforts are led by a crossfunctional local employee committee. Comprised of diverse leadership from the facility, the committee implements global, national and local initiatives and builds sustainable stakeholder partnerships.

### Community inquiries:

In our effort to be an active and welcomed member of the community, we provide accessible channels for any community member or organization to connect with us.

**Email:** [USACR@arcelormittal.com](mailto:USACR@arcelormittal.com)

**Phone:** +251 289 4185

Read more about  
our commitment  
to sustainability:

[usa.arcelormittal.com/  
sustainability](http://usa.arcelormittal.com/sustainability)

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